## **Supplementary Information**

## **High Durable Latex-Modified-Concretes: The Effect of Minimum Film**

## **Formation Temperature of Acrylic-Styrene Latex**

Sahar Abdollahi Baghban, Manouchehr Khorasani\*

Department of Polymer and Color Engineering, Amirkabir University of Technology, P. O. Box:

15875-4413, Tehran, Iran.

\*Email of corresponding author: khorasani.m@aut.ac.ir

- Figure S1. Rapid Chloride Migration Test set up.
- Figure S2. A) Demolded MC4 sample after 24 hours, B) Cured MC4 sample after 28 days in limewater.
- Figure S3. Determining the carbonation depths of LMC specimens by Phenolphthalein after 42 exposure days to carbonation chamber conditions.
- Figure S4. Determining the carbonation depths of LMC specimens by thymolphthalein after 42 exposure days to carbonation chamber conditions.
- Figure S5. Capillary water absorption LMC samples: A) MC1, B) MC2 and C) MC3.
- Figure S6. Initial capillary water absorption of LMC samples: A) MC1, B) MC2 and C) MC3.
- Figure S7. Secondary capillary water absorption of LMC samples: A) MC1, B) MC2 & C) MC3.

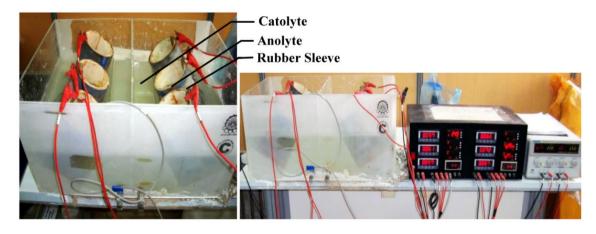


Figure S1: Rapid Chloride Migration Test set up.

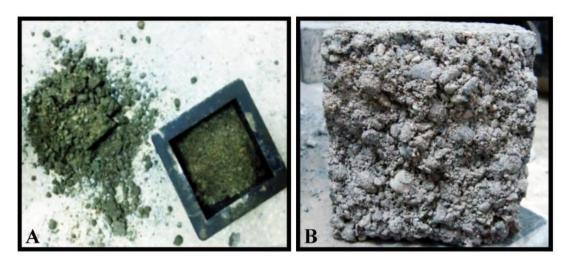
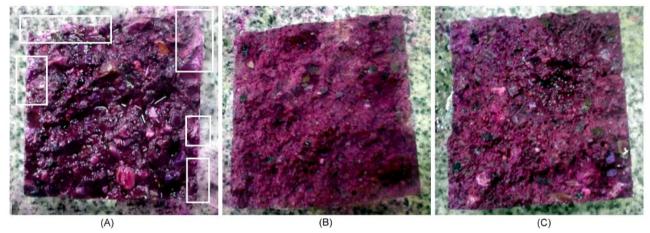
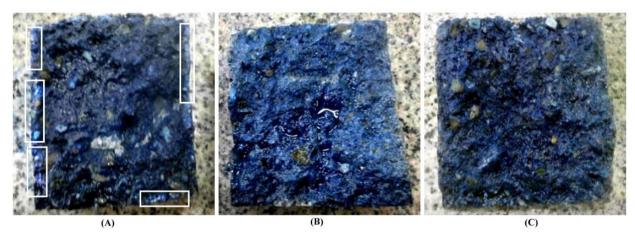


Figure S2: A) Demolded MC4 sample after 24 hours, B) Cured MC4 sample after 28 days in the lime water.



**Figure S3:** Determining the carbonation depths of LMC specimens by Phenolphthalein after 42 exposure days to carbonation chamber conditions.



**Figure S4:** Determining the carbonation depths of LMC specimens by thymolphthalein after 42 exposure days to carbonation chamber conditions.

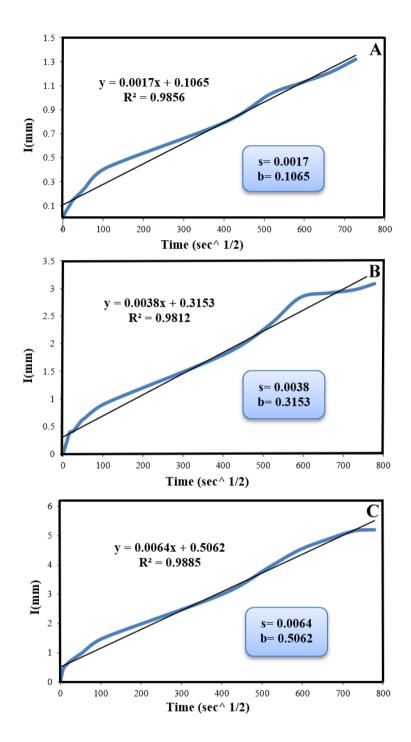


Figure S5: Capillary water absorption LMC samples: A) MC1, B) MC2 and C) MC3.

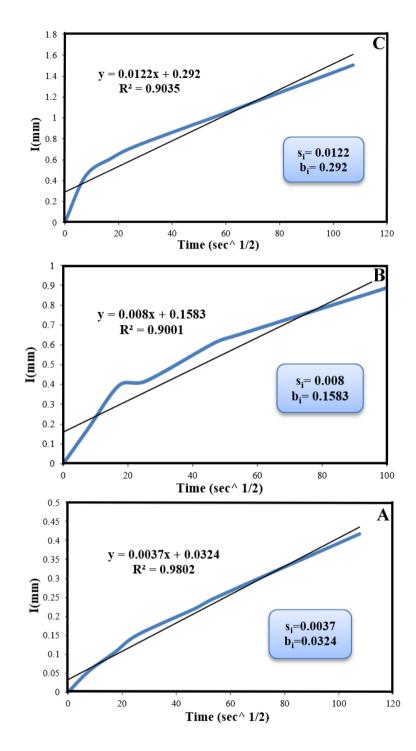


Figure S6: Initial capillary water absorption of LMC samples: A) MC1, B) MC2 and C) MC3.

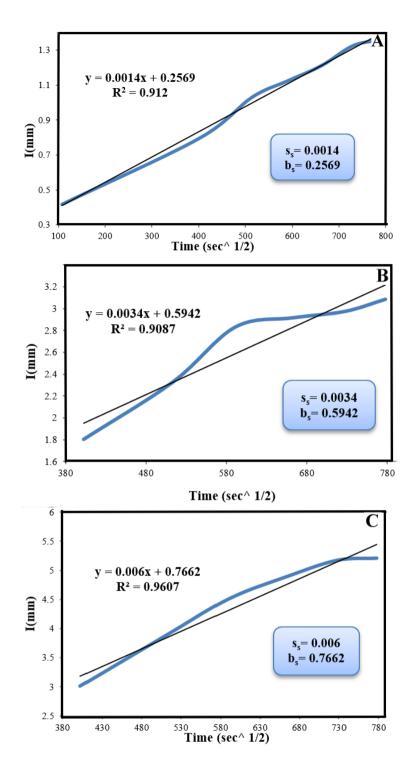


Figure S7: Secondary capillary water absorption of LMC samples: A) MC1, B) MC2 & C) MC3.